



Double Sided Cold Bonding Tape

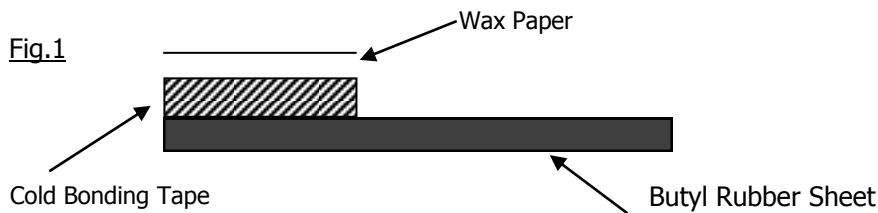
Instructions for use:

Bonding Technique

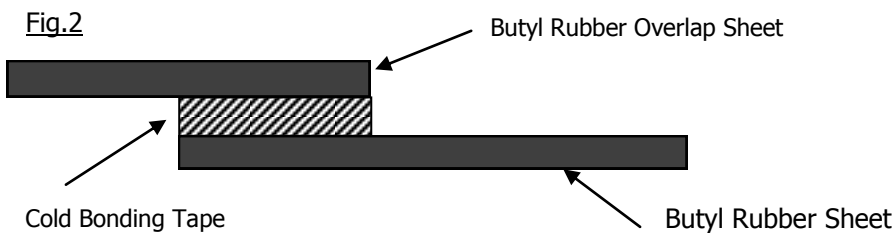
Mark a crayon line 50mm from the edge of the Butyl sheet to ensure a sufficient area is cleaned. Ensure that this bonding area is perfectly clean and dry. A mild solvent such as Toluene or Acetone, used sparingly with a cloth will be suitable for cleaning. Do not use a diesel or oily substance.



Apply the cold bonding tape to the cleaned area at the edge of the sheet (Fig.1) and then using a light roller to the top of the waxed paper, apply pressure to expel all air between the tape and the Butyl sheet.



Clean the edge of the overlap Butyl sheet to be joined, using solvent as described above, and allow to dry. Remove the wax backing paper. Apply the overlap Butyl sheet to the tape (Fig.2)



Using a light roller to the overlap Butyl rubber sheet apply pressure to expel all air between the tape and the Butyl sheet.

Please Note that the tape's adhesive qualities will deteriorate with storage and caution should be exercised when using tape that has been stored for longer than 6 months.

Further Information

A soft tacky solid strip extruded and reeled onto release paper. Black. Low odour. Insoluble in water. No volatile content, S.G 1.6 , stable at normal ambient temperatures. Biodegradable.

Handling & Storage

Ensure good ventilation. Avoid contact with skin, eyes and do not swallow.

Store in cool dry conditions away from direct sunlight or any other source of heat, at temperatures below 25C.

IMPORTANT NOTE: When the tape gets too warm it is sometimes difficult to remove the wax backing paper easily. Please ensure that the tape is cool (or chilled) and dry before application.



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